

# (EX. R.P.S. 496)

1. DEMAG. CHECK RESIDUAL MAGNETISM.
2. WASH (KEROSENE POWER WASH) DRAIN.
3. WASH (WHITE SPIRIT) DRAIN.
4. DRY IN OVEN AT 100 - 110°C. FOR SPECIAL BEARINGS DRYING TIME TO BE DECIDED BY SUPERVISOR/LEADING HAND
5. IMMERSE IN ~~CRODA~~ <sup>ARDROX 311 PA. 15/4/86</sup> ~~P4~~ OIL FOR 2 MINUTES MIN-DRAIN
6. PLACE IN FROMASCENE BAGS WHEN COOL.
7. POUR ~~CRODA~~ <sup>ARDROX 311 PA. 15/4/86</sup> ~~P4~~ OIL INTO BAG (OIL LEVEL TO HALF FILL SEALED PORTION OF BAG).
8. SEAL CHECK TO BE CARRIED OUT.
9. SEAL ON HIGH FREQUENCY SEALER (DOUBLE SEAL) CHECK FOR LEAKAGE.
10. USE ONLY STITCHED BOXES (SIZE TO BE DETERMINED BY SUPERVISOR) OR SPECIAL SAWLEY BOXES.
11. BOXES WITHOUT TRI-WALL FURNITURE, USE SHREDDED WAX PAPER OR PLASTIC AIR CAP AS DUNNAGE.

*Shawley* 15/4/86