### The Marketplace for Surface Technology. New and Used Process Equipment & Machinery.

# Machine Datasheet



# Rosler Vibratory Wheel Polisher

# Sorry, this machine is no longer available

We might be able to meet your requirements with other Vibratory Deburring & Polishing Machines machines.



Stock No

Model

Year of Manufacture

Serial

Capacity

Type

Other Info

Location

External Dimensions (WxDxH mm)

VT1056

Turbo FBA 24

2010

46642-10

24" - 610mm

Vibratory

**RUN HOURS ONLY 342** 

Our central warehouse, Aldridge, West Midlands

1000 x 1000 x 1000 mm

#### Description

Rösler Vibratory Wheel Finishing is a process that works on a chemical-mechanical basis to finish surfaces. In the work bowl of a vibratory finishing machine, the wheel, media, water, and compound are put into motion by a vibratory drive system.





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This causes a constant relative movement of the media and the wheel. The interaction of water, compound, media and machine produces the required surface finish.

High gloss industrial finish for used and new wheels!

Rösler, is a worldwide leader in surface finishing technologies offering a complete package for high gloss polishing of wheels.

This compact wheel finishing system is ideally suited for surface grinding, smoothing and polishing small batches of high-value automotive wheels with a diameter of up to 24". Ease of operation and quick media change capabilities help produce a repeatable mirror finish in just a few hours.

The specially designed wheel finishing system is up to 120 % faster compared to conventional polishing machines with dual vibratory motors. The robust vibratory drive system and variable speed control allow different processing intensities, thus making it suitable for practically any kind of surface finishing task.

#### Applications:

High gloss polishing of automotive and motor bike wheels of up to 24" diameter Suitable for cast as well as forged aluminum wheels Polishing of different kinds of engine parts

Refurbishment of classic automobile components

Finishes available from this work bowl include:

- Raw Wheel
- Fine Grinding
- High Gloss Finish
- Lotus Effect

#### Work Bowl:

- Equipped with clamping system for different size wheels
- Work bowl dimensions: Diameter: 700 mm Height of processing channel: 460 m
- Work bowl lined with wear resistant polyurethane, type Rösler HD 90
- Work bowl welding fabrication reinforced with special gussets and heat treated for stress relief

#### Vibratory Drive System:

- Special Rösler vibratory motor, designed for continuous operation
- Speed = 1500 RPM at 50 Hz

A frequency inverter allows running the vibratory motor at different speeds, thus providing different process intensities

Automatic rotation reversal





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Easy-to-operate control panel with process timer and precise compound and water dosing system.

Available separately - 200 kg of ball type porcelain polishing media

Photographs taken prior refurbishment. Our refurbishment service is not available on all machines.



